

## Electrical Discharge Machining Oil

Product Name	Appearance	JIS	Color (ASTM)	Viscosity (40 ) mm <sup>2</sup> /s (cSt)	Flash Point ( )	Copper plate		Main Component		Characteristic · Application
		Classification				Corrosion		F,O	S	
						100	150			
<b>EDM OIL TX</b>	Clear liquid	N1-1	L0.5	2.0	72	-	-	-	-	For electric discharging machining when ultraprecision machining is required. Highly refined base oils are used.
<b>EDM OIL G-31</b>	Clear liquid	N1-1	L0.5	2.5	100	-	1	-	-	For regeneration of carbon electrode. Highly refined base oils are used.